

ABSTRACT

5 The present invention provides a laser welding
material and laser welding method which can
10 satisfactorily weld resin members of different resin
materials that have no or little adhesive property. The
present invention provides a set of resin materials
constituting a first resin member, a second resin member
and a third resin member in which the first resin member
15 and the second resin member are different materials and
the first resin member does not absorb laser light and
which is used for laser-welding the three members by
overlapping the third resin member with the first and
second resin members and irradiating laser light to the
20 three members from the first resin member side, and a
layer welding method.

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